

Motorola Moto G4 Plus Battery Replacement

Follow this guide to replace the Moto G4 plus's...

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INTRODUCTION

Follow this guide to replace the Moto G4 plus's rechargeable battery. If your battery is swollen, <u>take appropriate precautions</u>.

Before you begin, download the <u>Rescue and Smart Assistant</u> app to backup your device and diagnose whether your problem is software or hardware related.

For your safety, discharge your existing battery below 25% before disassembling your phone. This reduces the risk of a dangerous thermal event if the battery is accidentally damaged during the repair.



TOOLS:

Spudger (spatule antistatique) (1)
Pincettes de précision (1)
Tournevis Torx T3 (1)



PARTS:

Motorola Moto G4/G4 Plus Replacement Battery (1)

Step 1 — SIM Card





- Insert a fingernail or a spudger into the notch on bottom edge of the phone near the charging port.
- Pry the back cover away from the body of the phone.



- Continue to gently lift the back cover until all plastic clips have been released.
- Remove the back cover.
- To reinstall the back cover, align the cover over the body and gently press all around the edges until you feel the clips snap into place.

Step 3



Slide out and remove the SIM card.

Step 4 — Battery



• Remove the nineteen 3.1 mm T3 screws securing the midframe.



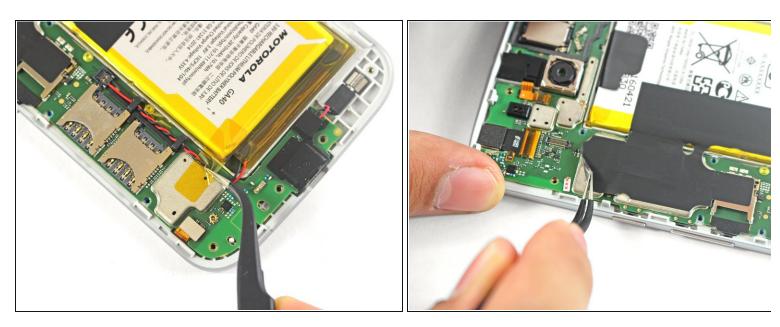
- Use the point of a spudger to pry up the rubber cover over the camera flash connector.
- Remove the rubber cover.



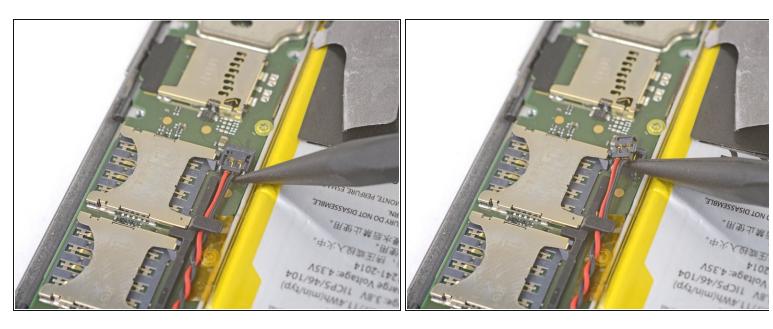
• Use the point of a spudger to pry up and disconnect the camera flash connector.



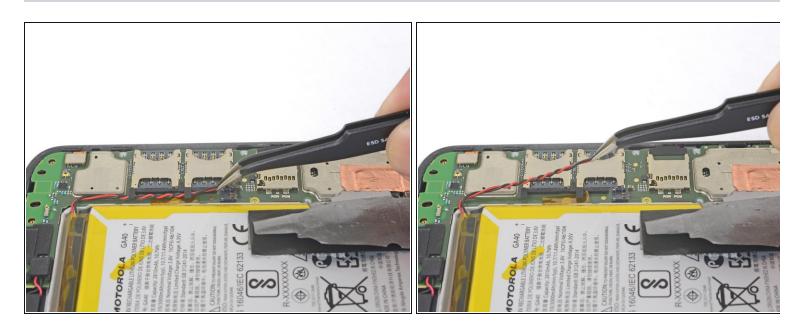
- Loosen the midframe along the edges and lift it away from the body.
- Remove the midframe.



- A Be very careful not to puncture the battery with any sharp tools. A damaged lithium-ion battery can catch fire and/or explode.
- Peel up and remove the tape securing the battery wires.
- Peel up and remove the black tape that bridges the battery and the phone.
- While neither tape pieces are necessary for the operation of the phone, save them if they are in good condition for the reinstallation process.



- Slip the point of a spudger underneath the red and black battery wires and gently pry straight up.
- **Do not pull** the plug out, or you will tear the board socket out. Be careful where you pry. Do not pry against the board socket.
- During reassembly, align the connector in its socket, then press straight down to reconnect it.



Use tweezers or your fingers to de-route the battery wires from the plastic brackets.







- Peel the black pull tab from battery and pull slowly but firmly to separate the battery from the frame.
 - (i) A few drops of high concentration (90% or higher) isopropyl alcohol along each side may help soften the adhesive.
 - if the pull tab breaks, use a spudger to gently pry around the edges of the battery until it comes loose.
- ⚠ Don't deform or puncture the battery—it can catch fire and/or explode if damaged.
- Never reinstall a damaged or deformed battery. Replace the battery.



- Remove the battery.
- To install a battery, orient the new battery such that the wires exit near the bottom of the phone, and the battery connector is on the motherboard side.
- Clean off any adhesive residue which may prevent the battery from sitting flush against the frame. Use a few strips of adhesive included in the battery kit or some double-sided tape to secure the battery to the frame.

To reassemble your device, follow these instructions in reverse order.

After completing this guide, <u>calibrate your newly-installed battery</u>.

Take your e-waste to an R2 or e-Stewards certified recycler.

Repair didn't go as planned? Check out our <u>Motorola Moto G4 Plus Answers community</u> for troubleshooting help.