



# Xbox 360 Wireless Controller Teardown

Written By: Mart-Jan



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## TOOLS:

Phillips #0 Screwdriver (1)

TR9 Torx Security Screwdriver (1)

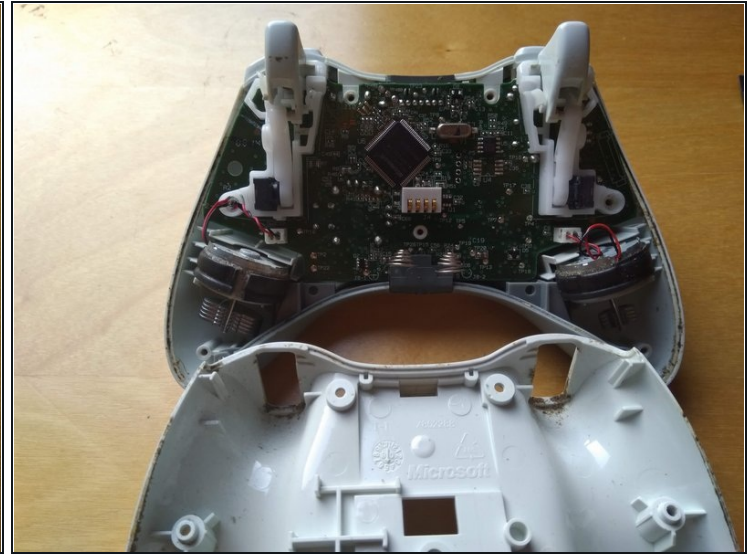
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### Step 1 — Removing the first screws



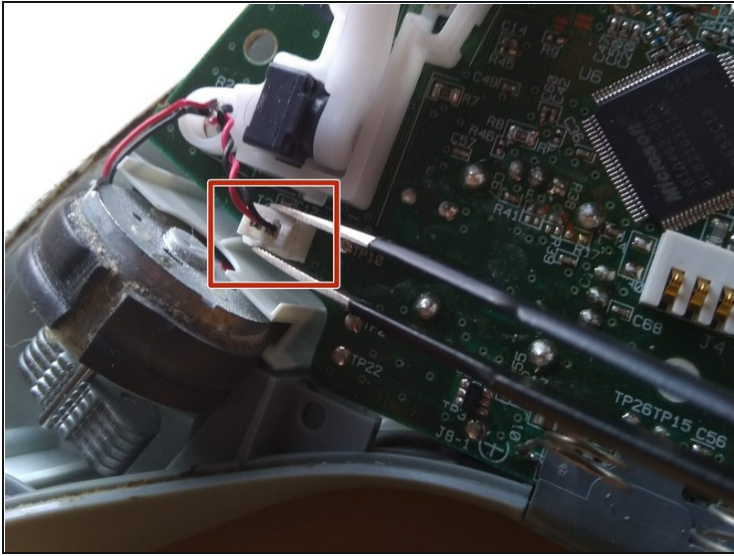
- Place the controller face down on your working surface to allow access to rear screws.
- Take the battery compartment out.
- Use a TR9 bit and screwdriver to remove all 7 screws.

## Step 2 — Removing the back



- Remove the rear half of the controller by pulling perpendicular to the front half.
  - The battery terminals have specific grooves that they slide in and out of.
- ⓘ If the two halves do not easily separate, you can slide a spudger along the seam and/or slightly depress the left/right triggers.

### Step 3 — Removing the vibration motors



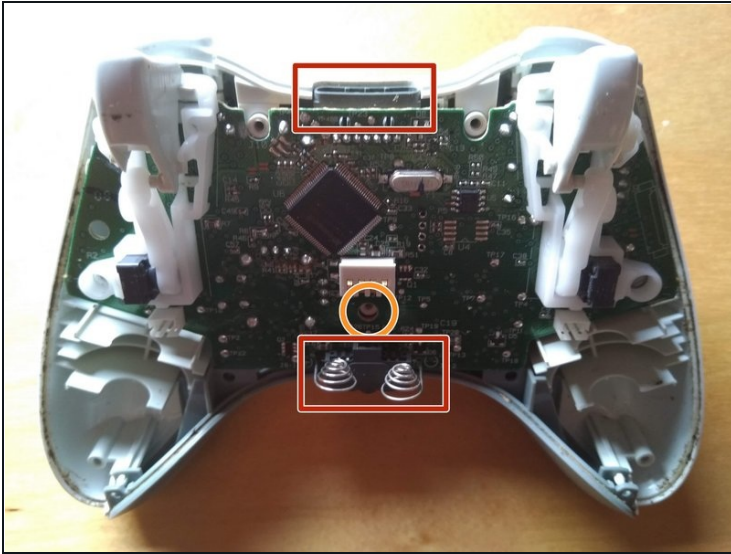
- Detach the vibration motor cable from the PCB.

**⚠ DO NOT** use the cable to remove from the PCB. You may damage the motor, connector, or PCB by pulling on the cable.

- After detaching the vibration motor cable from the PCB, remove the vibration motor.
- Utilize the same technique for the other vibration motor on the opposite side.



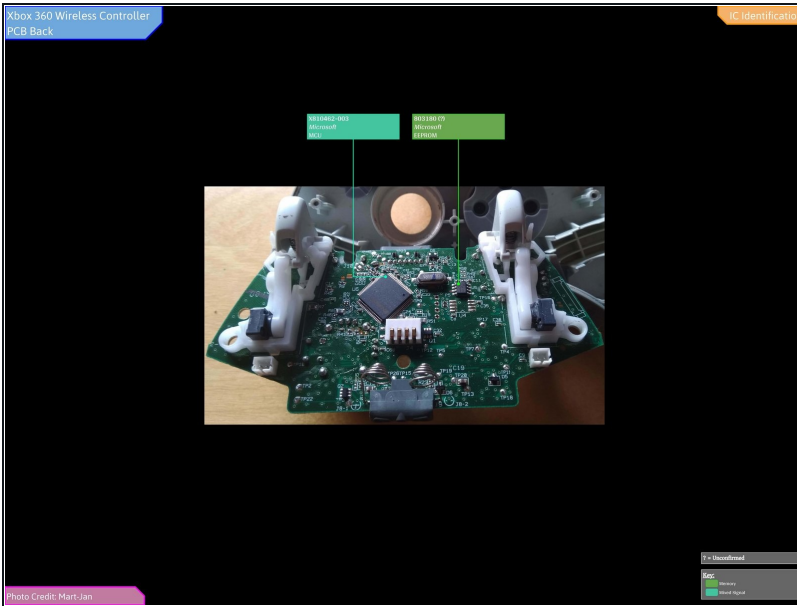
## Step 4 — Removing the PCB



- Make sure the front half of the controller is facing towards you.
- The PCB should simply lift out with little to no force when being held by the areas highlighted.
- If the PCB doesn't freely lift out, apply light consistent leverage under the highlighted area.

⚠ Be cognizant of the components on the opposing side of the PCB.

## Step 5



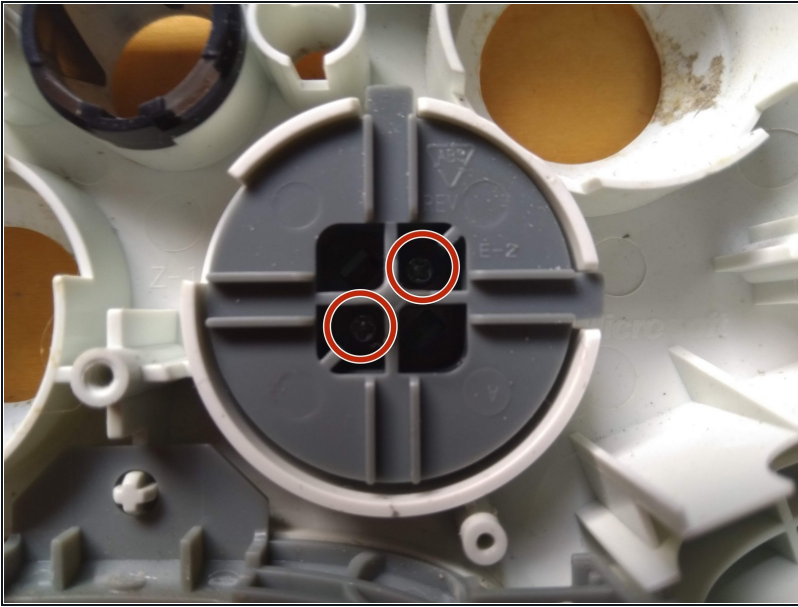
- Full IC Identification:
- ❗ You may need to enlarge it to view the text.

## Step 6 — Removing the buttons and the bumper



- Gently peel off the conductive rubber pads to expose the backsides of the buttons
- Remove the A, B, X, Y, Back, Start and Guide buttons. The Guide button sleeve may also be removed.
- You can now remove the bumper assembly at the top.

## Step 7 — Removing the D-Pad



- Remove the last two screws in the D-pad with a #0 Phillips screwdriver.
- Use a pair of [tweezers](#) to squeeze the clips together and remove the D-pad.

## Step 8 — End result



- And here is the final result: a completely disassembled Xbox 360 Wireless Controller.