

# Milwaukee M12 2407-20 Shuttle Spring Plate Replacement

Guide to replacing the shuttle spring plate on the Milwaukee M12 2407-20.

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#### **INTRODUCTION**

This guide will walk through the steps to replace the shuttle spring plate on the Milwaukee M12 2407-20.



## **TOOLS:**

• T10 Torx Screwdriver (1)

#### Step 1 — Outer Casing



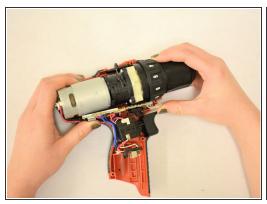
Remove each of the seven 14mm
Pan Hd. T-10 ST screws on one
side of the housing assembly using
the T10 screwdriver.

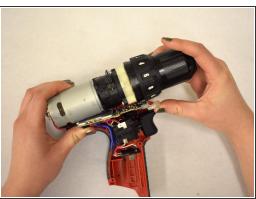
#### Step 2



- Remove metal clip located at the base of the drill, where the battery is to be inserted.
- You may need to use a spudger if the clip is too difficult to remove with your fingers.

#### Step 3 — Shuttle Spring Plate







- Use both hands to lift and remove the gear case assembly from the shell casing.
- Set the gear case assembly aside.

# Step 4





Remove the forward/reversing shuttle to gain access to the spring plate.

### Step 5



 Remove the spring plate and insert replacement spring plate.

To reassemble your device, follow these instructions in reverse order.