

Milwaukee M12 2407-20 Speed Selector Lever Replacement

Guide to replacing the speed selector lever on the Milwaukee M12 2407-20.

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INTRODUCTION

This guide will walk through the steps to replace the speed selector lever on the Milwaukee M12 2407-20.

TOOLS:

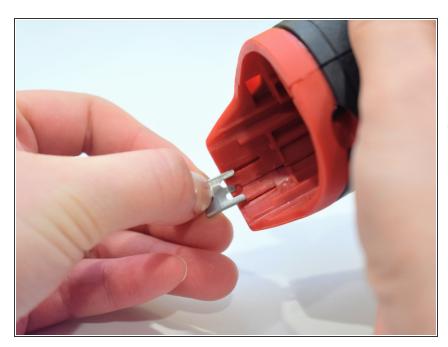
- T10 Torx Screwdriver (1)
- Spudger (1)

Step 1 — Outer Casing



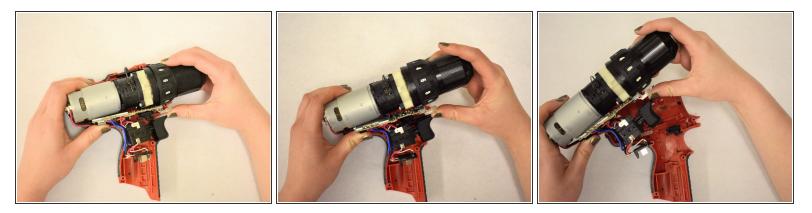
 Remove each of the seven 14mm
Pan Hd. T-10 ST screws on one side of the housing assembly using the T10 screwdriver.

Step 2



- Remove metal clip located at the base of the drill, where the battery is to be inserted.
- You may need to use a spudger if the clip is too difficult to remove with your fingers.

Step 3 — Speed Selector Lever



• Remove the unit from the housing assembly and set the housing assembly aside.

Step 4



 Use a spudger to pry the broken speed selector lever off the assembly.

To reassemble your device, follow these instructions in reverse order.